

 Karlsruher Institut für Technologie	Versuchsanstalt für Stahl, Holz und Steine (Amtliche Materialprüfungsanstalt) Karlsruher Institut für Technologie (KIT)
	Kaiserstraße 12 76128 Karlsruhe Germany
0769	

Certificate of Factory Production Control

0769 – CPD – 062023g

In compliance with the Council Directive 89/106/EEC of 21 December 1988 on the approximation of laws, regulations and administrative provisions of the Member States relating to the construction products (the Construction Products Directive – CPD) last amended by Regulation (EC) no. 1882/2003 of the European Parliament and the Council of 29 September 2003, it has been stated that the construction product:

Technical Specification	Construction Product	Material
EN 10025-2	-wide flange I-beams to DIN 1025-2 (HE 100 B – HE 260 B) -wide flange I-beams to DIN 1025-3 (HE 100 A – HE 260 A) -wide flange I-beams to DIN 1025-4 (HE 100 M – HE 220 M)	S235JR; JO; J2 S275JR; JO; J2 S355JR; JO; J2; K2 S450J0
EN 10025-3	-medium flange I-beams to DIN 1025-5 (IPE 120 – IPE 550) -IPE140A – IPE550A; IPE140AL – IPE550AL; IPE180O – IPE550O; IPE400V – IPE500V -HE100AA – HE260AA	S355N
EN 10025-4	-HE100C – HE220C -HS 80A; HS 80B; HS 80C; HS 80M -Taper flange steel channels to DIN 1026-1 (U100 bis U400)	S355M; ML S460M
EN 10025-5	-Parallel flange steel channels to DIN 1026-2 (UPE120 – UPE400) -Sections according to BS4: Part 1 (UB152x89x16 – UB533x210x122; UC152x152x23 – UC203x203x86; BP203x203x45 – BP 203x203x54; HP220x220x57; PFC180x75x20; PFC300x100x46)	S355J0W; J2W; K2W

placed on the market by

CSN Steel Sections GmbH

Kronacher Straße 6, 07333 Unterwellenborn, Deutschland

and produced in the factory

Stahlwerk Thüringen GmbH

Kronacher Straße 6, 07333 Unterwellenborn, Deutschland

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with a prescribed test plan and that the notified body has performed the initial inspection of the factory and the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the attestation of factory production control described in Annex ZA of the standard

EN 10025-1:2004

were applied.

This certificate was first issued on 30 September 2005 and remains valid as long as the conditions laid down in the harmonized technical specification in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly and latest till 23 April 2017.

Karlsruhe, 23 April 2012

Head of Certification Body

Univ.-Prof. Dr.-Ing. T. Ummenhofer

