

# PRICE LIST

## BEAMS AND CHANNELS



**GALLARDO SECTIONS**  
Sales Organisation STAHLWERK THÜRINGEN





**General remarks**

All prices, rebates and extras shown in this price list are understood to refer in EURO per 1000 kg unless otherwise indicated, plus the applicable monthly scrap surcharge as stated in point 2 (beams and channels).

All extras are cumulative.

By issuing the present price list, the mill does not undertake the commitment to supply all the sizes and qualities mentioned. Acceptance of all particular specifications and prescriptions is subject to the seller's approval.

This price list is valid in accordance with our general conditions of sale as well as our payment and delivery conditions in their latest versions (list also available at [www.gallardo-sections.com](http://www.gallardo-sections.com)).

Indirect exportation rebates or adjustment rebates: upon agreement.

**1. Basis price**

Definition of categories

Basis price – grade S 235 JR

Category	Designation	Size	Basis price in €/t
G 0	UPE	120	<b>BASIS</b>
G 1	UPE	140 - 220	<b>BASIS</b>
G 2	UPE	240 - 330	<b>BASIS</b>
G 3	UPE	360 - 400	<b>BASIS</b>
B 0	U*	100 - 120	<b>BASIS</b>
B 1	U*	140 - 220	<b>BASIS</b>
B 2	U*	240 - 320	<b>BASIS</b>
B 3	U*	350 - 400	<b>BASIS</b>
C 0	IPE	120	<b>BASIS</b>
C 1	IPE	140 - 220	<b>BASIS</b>
C 1	IPE O	180 - 220	<b>BASIS</b>
C 2	IPE / A / O	240 - 300	<b>BASIS</b>
C 3	IPE / A / O	330 - 400	<b>BASIS</b>
C 4	IPE / A / O	450 - 500	<b>BASIS</b>
C 5	IPE / A / O	550	<b>BASIS</b>
D 1	HE AA / A / B / M	100 - 180	<b>BASIS</b>
D 2	HE AA / A / B / M	200 - 220	<b>BASIS</b>
D 3	HE AA / A / B	240 - 260	<b>BASIS</b>
	HP	200x43, 200x53, 220x57	<b>BASIS</b>

\* U = UPN

**2. Scrap surcharge**

The scrap surcharge is being published at [www.gallardo-sections.com](http://www.gallardo-sections.com) and relates to the local scrap price mix of the respective month.



### 3. Qualities and grades

#### 3.1. Structural steels

Standard	Previous standards				Extra €/t
EN 10025-2:2004	EN 10025:1990	NFA 35-501	DIN 17100	NBN A21101 UNE 36 080	
S 235 JR	S 235 JRG2		RSt 37-2	AE 235 B-FN	<b>BASIS</b>
S 235 J0	S 235 J0	E 24-3	St 37-3 U	AE 235-C	15
S 235 J2	S 235 J2G3/G4				*
S 275 JR	S 275 JR	E 28-2	St 44-2	AE 275-B	10
S 275 J0	S 275 J0	E 28-3	St 44-3 U	AE 275-C	15
S 275 J2	S 275 J2G3/G4				*
S 355 JR	S 355 JR	E 36-2		AE 355-B	40
S 355 J0	S 355 J0	E 36-3	St 52-3 U	AE 355-C	45
S 355 J2	S 355 J2G3/G4		St 52-3 N	AE 355-D	55
S 355 K2	S 355 K2G3/G4	E 36-4		AE 355-DD	80
S 450 J0					90

\* upon agreement

#### 3.2. Weldable fine grain structural steels

Standard	Previous standards			Extra €/t
EN 10025-4:2004	EN 10113-3:1993	NFA 35-504 NFA 36-201	DIN 17102	
S 355 M	S 355 M	E 355	St E 355	80
S 355 ML	S 355 ML		TSt E 355	90
S 460 M	S 460 M	E 460 R	St E 460	100

#### 3.3. Weldable structural steels for fixed offshore structures

EN 10225:2002	Yield strength	Min. absorbed energy	Temperature	Extra €/t
S 355 G4 + M	355/(345)MPa	50 J	- 20 degrees C	*
S 355 G11 + M	355/(345)MPa	50 J	- 40 degrees C	*
S 355 G11 + N				

\* upon agreement

#### 3.4. Special requirements

The requirement "suitability for hot dip galvanising" is limited by the standard EN 10025:2004 (chapter 7.4.3) table 1 - class 3. This standard allows Si = 0,14% - 0,25% and max. P = 0,035% for the capability of forming a zinc layer during hot-dip galvanising

The material is delivered in standard ex-mill condition with surface quality in accordance with EN 10163-3:1991, class c, subclass 1

Others

**BASIS**

**BASIS**

**UPON AGREEMENT**



**4. Size extras for deliveries as from 18.04.2011**

**4.1. Sections UPE and U**

Size	Category	Section	Size extra as from 18.04.2011 in €t	Category	Section	Size extra as from 18.04.2011 in €t
100				0 B0	U	330
120	0	G0	UPE	0 B0	U	330
140	1	G1	UPE	1 B1	U	310
160	1	G1	UPE	1 B1	U	310
180	1	G1	UPE	1 B1	U	310
200	1	G1	UPE	1 B1	U	310
220	1	G1	UPE	1 B1	U	310
240	2	G2	UPE	2 B2	U	295
260				2 B2	U	295
270	2	G2	UPE			
280				2 B2	U	295
300	2	G2	UPE	2 B2	U	295
320				2 B2	U	295
330	2	G2	UPE			
350				3 B3	U	330
360	3	G3	UPE			
400	3	G3	UPE	3 B3	U	330

**4.2. Sections IPE**

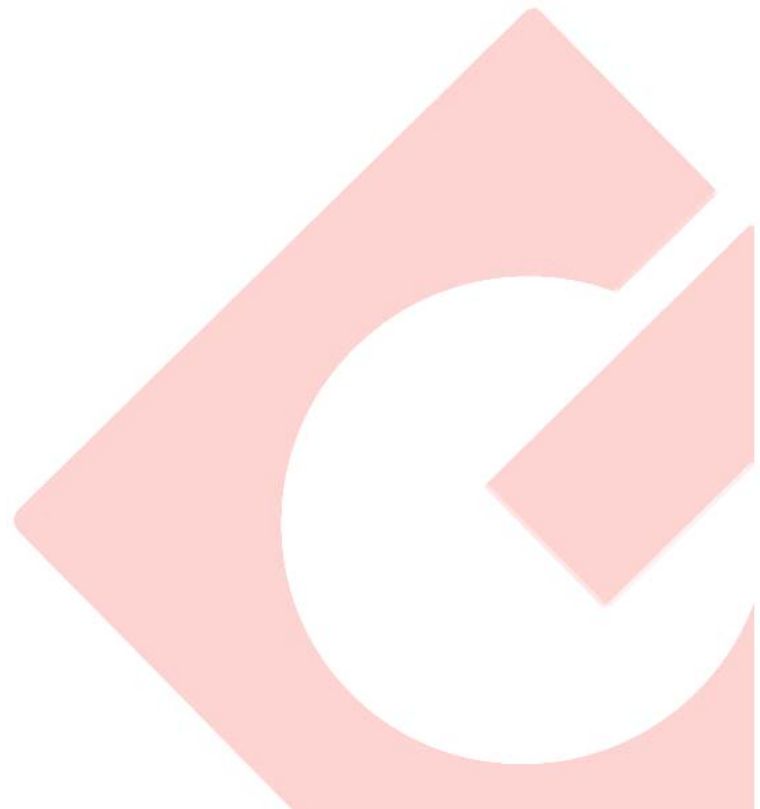
Size	Category	Section	Size extra as from 18.04.2011 in €t	Section	Size extra as from 18.04.2011 in €t	Section	Size extra as from 18.04.2011 in €t
120	0	C0	IPE				
140	1	C1	IPE	IPE A	360		
160	1	C1	IPE	IPE A	360		
180	1	C1	IPE	IPE A	360	IPE O	315
200	1	C1	IPE	IPE A	360	IPE O	315
220	1	C1	IPE	IPE A	360	IPE O	315
240	2	C2	IPE	IPE A	340	IPE O	315
270	2	C2	IPE	IPE A	340	IPE O	315
300	2	C2	IPE	IPE A	340	IPE O	315
330	3	C3	IPE	IPE A	345	IPE O	320
360	3	C3	IPE	IPE A	3345	IPE O	320
400	3	C3	IPE	IPE A	345	IPE O	320
450	4	C4	IPE	IPE A	350	IPE O	320
500	4	C4	IPE	IPE A	350	IPE O	320
550	5	C5	IPE	IPE A	365	IPE O	340

**4.3. Sections HE**

Size	Category	Section	Size extra as from 18.04.2011 in €/t	Section	Size extra as from 18.04.2011 in €/t	Section	Size extra as from 18.04.2011 in €/t	Section	Size extra as from 18.04.2011 in €/t
100	1 D1	HEAA	370	HEA	320	HEB	310	HEM	325
120	1 D1	HEAA	370	HEA	320	HEB	310	HEM	325
140	1 D1	HEAA	370	HEA	320	HEB	310	HEM	325
160	1 D1	HEAA	370	HEA	320	HEB	310	HEM	325
180	1 D1	HEAA	370	HEA	320	HEB	310	HEM	325
200	2 D2	HEAA	365	HEA	315	HEB	305	HEM	320
220	2 D2	HEAA	365	HEA	315	HEB	305	HEM	320
240	3 D3	HEAA	365	HEA	320	HEB	305		
260	3 D3	HEAA	365	HEA	320	HEB	305		

**4.4. Sections HP**

Size	Category	Section	Size extra as from 18.04.2011 in €/t
200 x 43	2 E2	HP	310
200 x 53	2 E2	HP	310
220 x 57	2 E2	HP	310





### 5. Lengths

#### 5.1. Standard lengths

##### Categories

B0, B1, C0, C1, G0, G1	6,1 m ≤ l ≤ 18,1 m	BASIS
Others	6,1 m ≤ l ≤ 10,1 m	15 €/t
Others	10,2 m ≤ l ≤ 24,1 m	BASIS
Length increment of 500 mm (e.g. 12,6 m; 13,1 m)		BASIS
Length increment of 100 mm		15 €/t
Intermediate lengths		UPON AGREEMENT

#### 5.2. Long lengths of beams and channels (production and transportation logistics)

	Rail [€/t]	Truck [€/t]
16,1 m < l ≤ 18,1 m	0	10
18,1 m < l ≤ 22,1 m	5	20
22,1 m < l ≤ 24,1 m	20	30
24,1 m < l	UPON AGREEMENT	

Plus: standard freight costs, special authorisations, escort costs  
Lengths > 24,1 m (beams and channels) are subject to special agreement.

#### 5.3. Length tolerances

Standard	- 0 / + 100 mm	BASIS
Others		UPON AGREEMENT

### 6. Mill test certificates - Inspections

#### 6.1. Mill test certificates

Testing certificate according to EN 10204:2004 / 2.2  
(Chemical analysis and mechanical properties)

Mill's inspection certificate or report of inspection at the mill by buyer's agent according to	EN 10204:2004 / 3.1	BASIS
	EN 10204:2004 / 3.2	10,00 €/t
		20,00 €/t

#### 6.2. Additional tests

Additional tests to standard are submitted to the following extras:

Charpy V notch bar impact test, per set of 3 test pieces at room temperature	3,00 €/t
Idem, aged	5,00 €/t
Charpy V notch bar impact test, per set of 3 pieces at low temperature	5,00 €/t
Idem, aged	7,00 €/t
Tensile test	3,00 €/t
Product analysis	3,00 €/t
Non mentioned tests	UPON AGREEMENT

#### 6.3. Inspection Authorities' Fees

Fees and travelling expenses of the Inspecting Authority will be charged in full to the buyer.



7. Finishing

7.1. General

The charging for packaging will be done gross and net for all types of packing, without any discount for packaging material. All sections have 1-2 standard labels per package. In case of single beam deliveries (long lengths) each beam is marked with a label.

7.2. Marking

All sections are provided with a standard label.  
One label per bar (if delivery for heavy sections in single beams)

**BASIS**

Marking by diestamping (exception: orders with inspection 3.2)

**10,00 €/t**

Marking is carried out by affixing mill's standard label. The affixing of one label per bar (for material being delivered unbundled) or of one label per bundle at one end of the bar/bundle does not carry price extras.

- Diestamping includes marking of
- heat number, quality (if requested)
- producers' identification mark
- customers' or inspectors' identification mark

Other marking wishes possible upon agreement - those extras depend on the respective additional efforts.

7.3. Packet assembling

Bundling according to mill standard

**BASIS**

Special bundling instructions concerning weight or size

**UPON AGREEMENT**

7.4. Logistics

Rail  
Truck

**BASIS**  
**7,50 €/t**

At any rate SWT arranges transportation to the customer.

Overall toll fees occurring in Germany amount to

**1,75 €/t**

Possible toll changes of the German legislation would lead to charge adjustments.

7.5. Covering of truck or waggon (canvas cover)

Covering of the truck or waggon only after prior acceptance by the mill.  
Renting costs for canvas covers are for customer's account.

**UPON AGREEMENT**

7.6. Chain unloading

Additional expenses for providing loading gaps  
To prepare chain unloading at the addressee

**3,00 €/t**



## 8. Volumes

### 8.1. Definition of an order item

5 tons per section, grade, length and destination.

The total order volume must add up to a transportable unit (e.g. 24 t for truck and 50 t for railroad transport respectively).

Exceptions:

Sections IPE A, IPE O, HE AA, HP, UB, UC, W, C and H.

Variations exclusively upon agreement.

In the case of a partial shipments, the extra for the remaining tonnage will be charged.

### 8.2. Extras on volume (on ordered theoretical weight)

Order item weight                      between 5 t and 20 t                      **10,00 €/t**

Order item weight                      > 20 t                      **BASIS**

### 8.3. Variations from total order volume

Rolling item weight                      between 5 t and 40 t                      **+/- 10%**

Rolling item weight                      > 40 t                      **+/- 6%**

Specific instructions limiting above tolerances  
(for example: instruction of an exact number of bars)                      **20,00 €/t**

## 9. Miscellaneous

### Storage costs

If, due to late call off by the customer, material remains in the mill for longer than 15 working days, a monthly storage fee will be charged (due per month cut).

**20,00 €/t    UPON AGREEMENT**

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